UNIT-IV NOTES

FACULTY NAME: R.JINI RAJ

CLASS: B.E AERONAUTICAL

SUBJECT CODE: AE8604

SEMESTER: VI

SUBJECT NAME: AIRCRAFT DESIGN

INTEGRATION OF STRUCTURE AND POWER PLANT:

Estimation of Horizontal and Vertical tail volume ratios. Choice of power plant and various options of locations, considerations of appropriate air-intakes. Integration of wing, fuselage, empennage and power plant. Estimation of centre of gravity.

EMPENNAGE GENERAL DESIGN

Functions of Empennages

Empennages create a force that acts upon a lever arm. Consequently a moment is created through empennages:

- The horizontal tail plane creates a moment around the lateral axis (pitch),
- The vertical tail plane (fin) principally creates a moment around the vertical axis (yaw). Ailerons and spoilers on the wing principally create a moment around the longitudinal axis (roll).

Control surfaces on empennages and on the wing are the customary way to create moments. However, there are other possibilities for creating moments:

- Moving the center of gravity (tail aft aircraft),
- Engine thrust (control jets on the VTOL aircraft).

Empennages ensure trim, stability and control.

Trim

The moment created by an empennage balances out moments occurring on the aircraft for another reason. The horizontal tailplane, for example, balances out the wing moment (Fig. 1). In the case of propeller aircraft, the rotating slipstream causes a moment at the rear of the fuselage and at the vertical tailplane. The vertical tailplane has to compensate for this moment. If an engine fails on a multi-engine aircraft, the vertical tailplane compensates for an asymmetrical moment distribution around the vertical axis.

CS 25.161 defines the term "trim":

(a) Each aeroplane must meet the **trim requirements** of this paragraph **after being trimmed**, and **without further pressure upon**, or movement of, either the **primary controls** or their corresponding trim controls by the pilot or the automatic pilot.

In simple terms: an aircraft is trimmed when the primary flight controls (pitch, roll, and yaw) are free of forces in controlled flight.

The trim has to be guaranteed for all prescribed center-of-gravity positions, airspeeds, flap and landing gear positions and in the event of engine failure (for details see: CS 25.161).





Forces and moments acting on an aircraft during trimmed horizontal flight.

Stability

Stability refers to the capacity of the aircraft to return to the original flying position after a disturbance from outside or after a brief control input. Details are contained in the certification regulations in CS 25.171 to CS 25.181. A distinction is made between static stability and dynamic stability.

• *Static stability*. Longitudinal static stability ensures that the airspeed remains stable. The following is required according to CS 25.173:

(a) Apull must be required to obtain and maintain speeds below the specified trim speed, and a push must be required to obtain and maintain speeds above the specified trim speed.

The lateral static stability returns the aircraft to a slip-free flight. CS 25.177 requires the following:

(b) The static lateral stability (as shown by the tendency to raise the low wing in a sideslip with the aileron controls free) for any landing gear and wing-flap position and symmetric power condition, may not be negative at any airspeed

• *Dynamic stability* is contingent upon static stability. But an aircraft is not necessarily dynamically stable when it is statically stable, because if the aircraft returns to its original position after a disturbance, it can, of course, easily overshoot the original

position. If this oscillation ceases after a while (or an overshoot does not occur), this oscillation of the aircraft is dynamically stable. But if the amplitude of oscillation becomes greater and greater, this oscillation of the aircraft is dynamically instable. Conventional aircraft exhibit the following "oscillation forms" or, to be more precise, modes (it does not always have to be an oscillation; it might also be a heavily damped movement):

- In a longitudinal movement (i.e. around the lateral axis): short period mode, phugoid.
- In a *lateral movement* (i.e. around the longitudinal and vertical axis): spiral mode, Dutch roll mode.

The modes can best be explained with a small model aircraft in the hand or in flight. There- fore, a further description is dispensed with at this point.

CS 25.181 requires that certification flights must demonstrate the following features:

(a)	Any short period oscillation must be heavily damped with the primary controls -
(1)	Free; and
(b)	In a fixed position.

Control

An aircraft must be sufficiently controllable in all critical flight states (CS 25.143 to CS 25.149). The control forces should not become too extreme (see CS 25.143(c)). In addition, the increase in control forces is dealt with using the limit load factor (CS 25.143):

(f) ... the stick forces and the gradient of the curve of stick force versus manoeuvring load factor must lie within satisfactory limits. The stick forces must not be sogreat as to make excessive demands on the pilot's strength ... and must not be so low that the aero-

Critical flight states for the empennage dimensioning from the point of view of control are:

- *Horizontal tailplane*: critical combination of center-of-gravity position, flap position and airspeed; rotation during take-off; flare when landing: control with trimmed horizontal stabilizer (CS 25.255).
- *Vertical tailplane (fin):* Engine failure in cruise and during take-off and landing. Engine failure during take-off run, landing with crosswind (sideslip to compensate for crosswind component), spinning (CS 23.221).

An aircraft must possess sufficient **maneuverability** in accordance with its flight mission. It is scarcely possible to derive maneuverability criteria from the civil certification regulations. Instead the findings contained in military regulations – also for transport aircraft – are used in the design (see **MIL-F-8785C** and **MIL-STD-1797**). In the development phase a simulator model is created and the future aircraft is "flown" and

assessed by test pilots. The lever arm and aileron must be large enough for sufficient maneuverability. In addition, it must be possible to deflect the control surfaces quickly enough.

Shapes of the Empennage

Different empennage shapes are shown on selected aircraft in Fig. 2.

The **conventional tail** provides appropriate stability and control and also leads to the most lightweight construction in most cases. Approximately 70 % of aircraft are fitted with a con- ventional tail. Spin characteristics can be bad in the case of a conventional tail due to the blanketing of the vertical tailplane (Fig.3). The downwash of the wing is relatively large in the area of the horizontal tailplane. Rear engines cannot be teamed with conventional tails. Stabilizer trim is possible with comparatively low complexity. A larger vertical tailplane height is more appropriate for a conventional tail than a T-tail.

The **T-tail** is heavier than the conventional tail because the vertical tailplane has to support the horizontal tailplane. However, the T-tail has advantages that partly compensate for the de- scribed main disadvantage (weight). Owing to the end plate effect, the vertical tailplane can be smaller. The horizontal tailplane is more effective because it is positioned out of the airflow behind the wing and is subjected to less downwash. It can therefore be smaller. For the same reason the horizontal tailplane is also subject to less tail buffeting. The T-tail creates space for engines that are to be placed at the rear. The T- tail looks good, according to general opinion.



Empennages of conventional aircraft configurations

1/3 of Rudder Area should be Un-Blanketed



Fig 3. Influence of the empennage design on the spin recovery characteristics

With T-tails the problem of *deep stall* must be taken into account (Fig. 4). In the case of high angles of attack the horizontal tailplane can be caught up in the airflow behind the wing and be blanketed. If, in addition, the wing tends to make the aircraft pitch up at high angles of attack, a situation may arise in which the aircraft can no longer be recovered from the stall. Fig. 5 shows admissible positions of the horizontal tailplane.



Fig. 4 Flight envelope, angle of attack and pitching moment during deep stall and super stall (**Schmitt 1998**)

The **cruciform tail** is a compromise between a conventional tail and a T-tail. The cruciform tail weighs less than the T-tail and allows the engines to be placed at the rear (e.g. Caravelle). However, the cruciform tail does not have a surface area advantage due to the end plate effect like the T-tail.



Fig. 5. Positioning of horizontal tailplanes

The aim of the **V-tail** is to achieve a smaller tail area than with horizontal and vertical tailplanes, for example in the form of the conventional tail. The V-tail is designed as follows: In the first step the required areas of a conventional horizontal tailplane S_H and vertical tailplane S_V are determined (see below). Theoretically the V-tail provides efficiency as a horizontal and vertical tailplane, corresponding to the projection of the V-tail in the horizontal and vertical. This theoretical approach gives the necessary V angle for the V-tail

$$S_{V-Tail,theory} = \sqrt{\frac{1}{\sqrt{S_{H}^{2} + \frac{2}{V}}}}$$
 (2)

On the basis of this theoretical analysis the V-tail only requires a tail area of $S_{V-tail}/(S_V+S_H)=70.7\%$ compared to the conventional tail with $S_V/S_H=1$. With other S_V/S_H Ratios the area saving is less. According to the NACA 823 report, the V-tail must,

However, be larger in practice than the theory suggests for the same efficiency, so that the advantage of the smaller area is lost and a tail area

$$S_{V-Tail} = S_{H} + V_{V}$$
 (3)

is necessary.

And the necessary

area

With a V-tail the control surfaces deflect in the same direction in the function of the elevator and in opposite directions in the function of the rudder. If the right rudder pedal is pressed, the right control surface of the V-tail moves down and the left control surface up. One of the disadvantages of the V-tail is the complicated mechanics required to combine the elevator and rudder inputs. Inconveniently a "rudder deflection" of the V-tail causes a roll moment against the desired turn. A roll moment in the direction of the desired turn is, on the other hand, achieved with the inverted V-tail. However, many aircraft configurations will not be able to accommodate an inverted V-tail due to the necessary ground clearance.

A **twin tail** can be used if a single vertical tailplane would be too big. Twin tails are covered less by the front fuselage in the case of high angles of attack than a vertical tail in the plane of symmetry. For the latter reason twin tails are seen on fighter aircraft that operate in the high angel of attack range. Fig. 2 shows additional tail configurations that might be advantageous under certain circumstances.

Other tail features:

- Through the **dorsal fin** (Fig. 6) the efficiency of the vertical tailplane where high angles of yaw exist is improved through vortex formation. The stall is thereby moved to higher angles of yaw.
- The **ventral fin** (Fig. 6) is <u>not</u> blanketed even with high angles of attack. The ventral fin also serves to prevent lateral instabilities in high-speed flight.



Fig. 6 Examples of aircrafts with dorsal fin and ventral fin

The canard tails (Fig. 7) are subdivided into control canard and lifting canard.

• In the case of a *control canard* the wing bears the aircraft's weight. Wings and fuselage alone show neutral stability; the canard is only used for control, but makes the system comprising fuselage, wing and tail instable. An electronic flight control system, EFCS, car- ries out the regulation and stabilization of the instable aircraft. An aircraft with canard must be designed in such a way that the wing can never be stalled. Instead the canard is first stalled. This necessitates that the wing's lift potential cannot be fully utilized.

• The *lifting canard* has less drag theoretically because the canard – in contrast to the horizontal tailplane of the tail aft configuration – creates lift (instead of negative lift) (compare with Fig. 1). By using the *lifting canard* the wing must be placed further to the rear. Through this placement the lifting canard is able to facilitate a center-of-gravity range that is normally required. However, the lifting canard displays various disadvantages that re- strict its overall utility considerably: the placement of the wing further back on the fuselage increases the nose-heavy moment when using the landing flaps due to the larger lever arm. The wing of the canard must therefore have a greater area with less effective flaps than is customary with the tail aft configuration. Another way of solving this problem is to fit the canard with effective flaps or provide a variable sweep of the canard.



Fig. 7

Empennages of unconventional aircraft configurations

The **tandem wing** is a *lifting canard* where the lift forces are approximately evenly distributed between the wing and the canard.

The **three-surface configuration** makes it possible to create a pitching moment without influencing the lift on the wing. Therefore it is possible to better optimize the distribution of lift on the wing and thereby reduce the drag. One of the disadvantages is the additional complexity due to an additional area.

All configurations with canards have the disadvantage that the wing lies in a flow disturbed by the empennage placed at the front.

Design Rules

- The horizontal tailplane should be installed in a **position** so that it does <u>not</u> lie in the slipstream. If this rule is not observed, it may have the following effects:
 - structure fatigue due to tail buffeting;
 - increased noise in the cabin due to tail buffeting;
 - Considerable trim changes with differing choice of engine performance.

In some small single-engine aircraft the empennage is deliberately placed in the slipstream. Then one benefits from an increased efficiency of the tail assembly during take-off and landing, but may have to accept the disadvantages described above.

- The detailed **placement of the horizontal tailplane** can be determined from Fig. 5: low lying horizontal tailplanes are most suitable for getting an aircraft out of a stall. With subsonic aircraft the empennage can also be installed at the same height as the wing. A T-tail may only be used if the wing is uncritical and is not susceptible to excessive pitch-up.
- The **lever arm** of the empennage should be as large as possible, thereby making it possible to keep the tail areas small, which reduces weight and drag.
- The **aspect ratio** of the horizontal tailplane should be about half the aspect ratio of the wing. T-tails have a smaller aspect ratio of the vertical tailplane than conventional tails (Table 1). This allows weight disadvantages to be kept to a minimum.
- Tails with a taper ratio of $\lambda = 1$ are built in some cases as **rectangular tail** especially for general aviation aircraft. Rectangular tails reduce production costs.
- The critical Mach number of the empennage $M_{crit,H}$ And $M_{crit,V}$ Should be $\Delta M = 0.05$

Higher than the critical Mach number of the wing $M_{crit,W}$. Through this measure the efficiency of the tail assembly should also be guaranteed at high speed. Relative thickness, drag divergence Mach number, sweep, and the lift coefficient of the empennage must be chosen so as to ensure that a $\Delta M = 0.05$ can be achieved.

$$t / c = f(M_{DD}, \varphi_{25}, C_L, airfoil)$$

These parameters can be chosen to approximately suit each other if the drag divergence Mach number M_{DD} of the tail is $\Delta M = 0.05$ higher than for the wing.

- The **sweep of the horizontal tailplane** should be approximately 5° larger than the sweep of the wing. Thus a higher critical Mach number of the horizontal tailplane can be achieved and a loss of efficiency due to shock waves is avoided. In addition, the lift gradient of the horizontal tailplane can be less than the lift gradient of the wing due to the increased sweep, so that the horizontal tailplane only reaches the stall state at larger angles of attack than the wing.
- The sweep angle of the vertical tailplane is 35° to 55° for aircraft with "high airspeeds" (flight with compressibility effects). The sweep angle of the vertical tailplane for aircraft with "low airspeeds" (flight without compressibility effects) should be less than 20°. A large sweep angle increases the lever arm and the angle where the vertical tailplane goes into stall, but reduces the maximum lift coefficient.
- The **horizontal tailplane** should have a **relative thickness** that is approximately 10 % less than the relative thickness in the outer wing. Thus, a higher critical Mach number of the horizontal tailplane can be achieved and a loss of efficiency due to shock waves is prevented.
- Symmetrical airfoils are chosen exclusively for vertical tailplanes. Symmetrical or virtually symmetrical airfoils with 9% to 12% relative thickness are chosen for horizontal tailplanes. For example, NACA 0009 or NACA 0012 (Abbott 1959) can be chosen. Asymmetrical horizontal tailplane airfoils are installed "upside-down" because the horizontal tailplane has to create negative lift.
- If the **left and right elevators** are to be **connected**, the sweep and the taper ratio must be selected so as to ensure that a hinge line is produced perpendicular to the aircraft's plane of symmetry. Reasons for connecting the elevators may be:
 - To reduce the elevators' tendency to flutter;
 - To facilitate joint actuation of the elevators.

- The **dihedral angle** can be chosen so that the empennage is positioned outside the engine slipstream. Dihedral of the horizontal tail is not used to modify roll stability as this is much more influenced by the wing.
- If the horizontal tailplane is fixed, an **incidence angle** of around 2° to 3° downwards should be chosen to create negative lift. A more flexible alternative is a movable, i.e. **trimmable horizontal stabilizer**, THS, which facilitates a larger center-of-gravity range.
- The horizontal tailplane can be designed as an **all moving tail**. An all moving tail only consists of one surface with an adjustable incidence angle. The all moving tail is more effective especially at high Mach numbers but also heavier than a fixed empennage with control surface. In the case of large aircraft high output may be required to move the all moving tail in flight with the necessary actuating speed. A compromise is the **trimmable horizontal stabilizer** mentioned above: the horizontal stabilizer is used to trim and is only adjusted gradually (with a low actuating power); the elevator is deflected correspondingly quicker for maneuvering. The trimmable horizontal stabilizer is the standard solution for transport aircraft.
- Lifting canard or tandem wing is designed like wings.

Tables 1, 2 and 3 contain parameters that can be referred to as guides for empennage design.

Туре		Horizontal Tailplane	Ver	tical Tailplane
	Α	λ	A	λ
Conventional Tail	3.00 5.00	0.3 0.6	1.3 2.0	0.3 0.6
T-Tail	as Conventional Tail	as Conventional Tail	0.7 1.2	0.6 1.0

Table 1Conventional aspect ratios A and taper ratios λ from empennages on
transport category airplanes (Raymer 1989)

Table 2:Convent	ional design parameters	for horizontal tails	(Roskam II)
-----------------	-------------------------	----------------------	-------------

Туре	Dihedral Angle	Incidence Angle	Aspect Ratio	Sweep Angle	Taper Ratio
	V [°]	i _h [°]	A _h [-]	φ [°]	λh [-]
Business Jets	- 4 9	-3.5 fixed	3.2 6.3	0 35	0.32 0.57
Transport Jets	0 11	variable	3.4 6.1	18 37	0.27 0.62
Fighters Supersonic	-23 5	0 fixed or variable	2.3 5.8	0 55	0.16 1.00
Civil Transport	-15 0	0 fixed or variable	1.8 2.6	32 60	0.14 0.39

Туре	Dihedral Angle	Incidence Angle	Aspect Ratio	Sweep An- gle	Taper Tratio
	V [°]	i _h [°]	A _h [-]	φ [°]	λh [-]
Business Jets	90	0	0.8 1.6	28 55	0.30 0.74
Transport Jets	90	0	0.7 2.0	33 53	0.26 0.73
Fighters Supersonic Cruise	75 90	0	0.4 2.0	9 60	0.19 0.57
Airplanes	75 90	0	0.5 1.8	37 65	0.20 0.43

 Table 3:
 Conventional design parameters for vertical tails (Roskam II)

Design According to Tail Volume

The area of the horizontal tailplane S_H or the vertical tailplane S_V multiplied by the lever arm l_H or l_V is called tail volume. The tail volume coefficient is defined for the horizontal tailplane as

 $H = S_W \cdot C_{MAC}$

$$C = (4)$$

and for the vertical tailplane as

$$C = \frac{S_{V} \cdot \psi}{S_{W} \cdot b}$$
(5)

- l_H the lever arm of the horizontal tailplane is the distance between the aerodynamic centers of wing and horizontal tailplane,
- l_V the lever arm of the vertical tailplane is the distance between the aerodynamic centers of wing and vertical tailplane.

As a good approximation the 25 % - point on the mean aerodynamic chord can also be referred to instead of the distances between the aerodynamic centers.

 Table 4
 Conventional tail volume coefficients of horizontal and vertical tails (Raymer 1989)

type	horizontal C _H	vertical C _V
General Aviation - Twin Engine	0.80	0.07
Transport Jets	1.00	0.08
Jet - Trainer	0.70	0.06
Jet - Fighter	0.40	0.07

The tail size can be estimated from the tail volume coefficient if the tail lever arms l_H and l_V are known. The lever arms are not, however, fixed until the position of the wing has been established. However, this only takes place in Step 11 "Mass and Center of Gravity". For this reason the tail lever arms can only be estimated from the length of the fuselage in this case (Table 5).

aircraft configuration	average of l_H and l_V
propeller in front of fuselage	60% of fuselage length
engines on the wing	50 55% of fuselage length
engines on the tail	45 50% of fuselage length
control canard	30 50% of fuselage length
sailplane	65% of fuselage length

 Table 5:
 Conventional tail lever arms of horizontal and vertical tails (Raymer 1998)

- The tail volume coefficients can be reduced by 10% to 15% in the case of **trimmable hori**zontal stabilizers.
- In the case of a **T-tail**, the tail volume coefficients can be reduced by 5% for horizontal <u>and</u> vertical tailplane due to the end plate effect and the improved flow.
- In the case of a control **canard** a tail volume coefficient of 0.1 can be set. In the case of a *lifting canard* the tail volume coefficient method cannot be applied. Instead a ratio of the areas of canard and wing is established.
- If the criteria for stability and control determine the dimensioning of an aircraft's tail design, the tail volume coefficients can be reduced by approximately 10% if the aircraft has an electronic flight control system, **EFCS**. However, for transport aircraft other criteria (such as engine failure for the rudder) often determine the dimensioning, so that tail area cannot necessarily be saved through an EFCS.

Elevator and Rudder

Elevator and rudder start on the fuselage and extend to approximately 90% of the (semi-) span of the tail, or up to the tip of the tail (Fig.8). They have a chord which accounts for approximately **25 % to 40 % of the chord of the tail**. Elevators are deflected downwards by a maximum of 15° to 25° and upwards by a maximum of 25° to 35°. Rudders are **deflected** by a **maximum** of **25° to 35°**. **Torenbeek 1988** and **Roskam II** contain detailed tables with tail and control surface data.

Particularly in the case of aircraft with a reversible flight control system (Fig.7) it is important to know the hinge moment required to deflect the rudder in the various flight states. The reason is that the hinge moment determines the hand and foot forces on the flight controls, which may not exceed specific maximum values according to CS 25.143(c). The hinge mo- ment is calculated with

$$M_{c} = \frac{1}{2} \rho V^{2} \cdot C_{h} \cdot S_{F} \cdot c_{F} \quad . \tag{6}$$

V is the airspeed, S_F is the control surface area, c_F is the rudder depth (measured from the hinge line to the trailing edge). The hinge moment coefficient C_h of a control surface is calculated from the hinge moment derivatives $C_{h_{\alpha}}$ and $C_{h_{\beta}}$ (See DATCOM 1978 or Roskam VI).

It is important to bear in mind that asymmetrical airfoils already have a hinge moment coeffi cient *C* $_{h_0}$ at $\alpha = \delta = 0$.

$$C_h = C_h + C_h \cdot \alpha + C_h \cdot \delta \quad . \tag{7}$$



According to equation (6) the aerodynamic hinge moment increases with the size and speed of an aircraft. As the control forces may become too large even in small aircraft, measures must be taken to reduce them. The hinge moment is fully or partially carried by the pilot's muscular force on reversible flight controls. On irreversible flight controls the hinge moment is countered by the aircraft's onboard energy systems. Fig.8 shows the main options for reducing control forces.

The options are arranged according to increasing effectiveness but also complexity. Fig.9 shows two of these methods for hinge moment reduction. Horn and over- hang balance are often applied on small aircraft owing to their simple design.



Fig. 9 Typical methods of hinge moment reduction

POWERPLANT



Fig. 10.1 Propulsion system options.

- Power plant characteristics
- thrust, specific thrust, efficiency, specific fuel consumption
- Power plant types
- Piston engines, gas turbines (turbojet, turbofan, turboprop, turbo shaft, prop fan)
- Afterburning, thrust reversers, supersonic engines

Power plant Characteristics Thrust (T)

• May be simply represented as:

$$T = \dot{m} (V_i - V_o)$$

Where: = mass flow rate through engine;

 $V_j = jet velocity; V_o = aircraft speed.$

• Infinite number of combinations of mass flow and velocity increment possible, reflected in various Power plant types available.

Thrust varies with V_0 and altitude, as depends upon air density (ρ).

Specific Thrust (Tsp)

• Useful for comparing different types of engines:

$$T_{sp} = T / \dot{m} = \left(V_j - V_o \right)$$

For static condition (Vo = 0), $T_{sp} = V_j$ Overall Efficiency (ηo) • Product of propulsive (or Froude) efficiency (h_p) , thermal efficiency of gas generator (h_{th}) and mechanical transmission efficiency (h_{mech})

i.e. $\eta_{o} = \eta_{p} \eta_{tk} \eta_{meck}$ (3)

Propulsive Efficiency (np)

Defined as:

 $\frac{\text{useful propulsive energy}}{\text{useful propulsive energy + unused jet kinetic energy}}$ (4a) Or $\eta_p = \frac{2}{(-W_{-}/)}$

$$\left(1+\frac{V_{j}}{V_{o}}\right)_{(4b)}$$

Note that maximum hp (100%) occurs with no unused jet kinetic energy (Vj = Vo) but then no thrust developed - eq. (1)!

Propulsive Efficiency (np) Observations

- From eq. (4), high hp obtained with low (Vj Vo) term.
- From eq. (2), this also means a low value of Tsp.

• Also, for a given thrust, this equates to a high value for m

This is the operating principle behind turbofan (bypass ratio) engines.

- High *m* , low TspP high hp
- Also reduced noise varies with Vj
- But results in large engine diameter, increased weight & drag.

Powerplant Types

- Two main classes used on aircraft, both air-breathers:
- Piston engines
- Gas turbines

• Rockets only used for guided weapons (GW) and vehicles operating outside atmosphere (also possibly boost motors on aircraft).

• Similarly, ramjets not suitable for aircraft as develop no thrust at rest – only GW applications.

Piston Engines

• Combined with propeller (piston-prop) to provide propulsion for first 40+ years of flight.

• Individual units of up to 2 MW power output developed using large number of cylinders, arranged radially or in line of flight.

• Nowadays limited to small low-speed general a/c using engines up to about 400 kW.

Main disadvantages compared with gas turbines:

- Low power/weight ratio
- Power output does not increase with forward speed (unlike gas turbines).
- Piston engines are normally air-cooled (liquid-cooled if noise is a major design consideration but then heavier).
- Most use gasoline

- Very occasionally diesel.

GAS TURBINES



Used on vast majority of modern aircraft – only exception is small general aviation class, using piston-prop engines.

- Common features are:
- Air compressor
- Fuel injector
- Combustion chamber
- Turbine
- Power extracted by:
- Turbine mechanically driving shaft
- expanding exhaust nozzles in nozzle

Turbojets - Basic Operating Features

- Five basic components:
- Intake: captures air and efficiently delivers it to compressor.
- Compressor: increases air pressure and temperature.
- Combustor: adds kerosene to the air and burns the mixture to increase the temperature and energy levels further.
- Turbine: extracts energy from the gases to drive the compressor via a shaft.
- Nozzle: accelerates the gases further.

Turbofans

• Compromise between turbojet and turboprop with propeller now a *fan* enclosed within the engine.

• Two air streams passing through engine, one of which *bypasses* internal core.



Turbofans - Basic Operating Features

Similar to turbojet but turbine split into two or more separate parts with low pressure turbine used to drive separate fan ahead of compressor via multiple shaft arrangement – hence more complex than turbojet.

• Bypass effect increases the available mass flow rate and thus reduces the jet velocity needed for a given amount of thrust (improves propulsive efficiency and also reduces noise).

Bypass Engine

Bypass engine is engine with BPR of between 0.35 to 1.0 - used on most high performance combat a/c and guided weapons (GW).

Turbofans

• True turbofan is development of bypass engine, whereby first compressor stage is substantially increased in diameter to become a ducted fan.

• Most thrust is provided by fan – gas generator's primary function is to provide gases to drive fan through its separate shaft/turbine unit.

• Bypass ratio from 4 to 8 typically, or up to 10 with geared fan system.

• Overall pressure ratio of up to 35.

• High pressure turbine entry temperature of up to 1400°C – blade cooling issues.

Turboprop/Turbo shaft

- Turbine split into two stages:
- First (high pressure stage) drives compressor.
- Second (low pressure stage) drives:
 - Propeller (on turboprop)
 - Shaft (on turbo shaft)



- Low velocity exhaust gases also provide small residual thrust contribution.
- On turboprop, propellers rotate at between 1000 and 2000 rpm since LP turbine rotates at over 10000 rpm, reduction gear required.
- On turbo shaft (e.g. helicopters), drive speed reduction achieved remotely.

Main advantages & disadvantages v turbofan:

- More fuel efficient at low speeds.
- speed limitation (about Mach 0.7)
- Main advantages v piston-prop:
- high power/weight ratio
- power output increases with forward speed

Propfan (Unducted Fan Engine)

- Attempt to bridge gap between turbofan and turboprop.
- Uses advanced gas turbine to drive 8+ bladed propeller unit.

• Blades rotate very quickly (mostly supersonic) so are very thin, sharp-edged and swept at tips.

• Usually two sets of contra-rotating blades, e.g. GE/Snecma UDF (used on MD-80 testbed).

• Offers useful fuel efficiency up to Mach 0.8.

Problems include complexity, mass, structural integrity and noise

Afterburning/Reheat

• Exhaust gases are augmented by injecting and burning additional fuel between turbines and nozzle.

- Used on both basic turbojet and bypass engines.
- Thrust may be increased by up to 120% but at expense of up to 4x increase in sfc.
- used when performance requirements dictate need for short duration high thrust:
- Transonic acceleration
- Supersonic dash
- Requires use of variable geometry nozzle.
- Extra tailpipe length produces more weight & friction losses when not in use.

Thrust Reversers

• Act by deflecting gas flow.

• Several different types acting on hot or cold gases (mainly bucket, cascade or clam-shell variants).

• Used after touch-down to break a/c and reduce landing distance – also eases ground manoeuvres.

• Deactivated as speed falls to around 20 m/s to alleviate possible hot gas ingestion problems.

Ramjets

- Many applications for supersonic GW.
- Only three operating components:
- Intake (diffuser);
- Burner (combustion chamber);
- Nozzle.



Ramjets - Basic Operating Features

• Air decelerated in *intake* (diffuser) and pressure rises due to ram effect.

• Known as *ram pressure* and significant at supersonic speeds.

• A ramjet therefore needs neither a compressor nor a turbine, simplifying the design and reducing the cost.

• Greatest disadvantage is that it has to be accelerated up to typically M = 2.0 before it produces any useful thrust.

• Also complicated supersonic intake required to avoid shock losses - could be nose, side or ventral mounted.

Supersonic A/C Engines

• Many design difficulties as completely different conditions for take-off and supersonic flight.

• Most engines therefore have variable geometry in inlet and nozzle

- F-16's P&W F100-229 is exception with fixed geometry inlet.

• Most used to be basic turbojet, e.g. RR/Snecma Olympus (Concorde).

• Nowadays nearly all low bypass type, e.g. P&W F100-229 on F-15, F-16, etc with BPR = 0.36.

Powerplant Flight Regimes

• Internal thermal & mechanical efficiencies of all a/c air-breathing engines are similar, to a first degree.

• This means that a reasonable first order comparison of the use of various power plants can be determined through *propulsive efficiency* (np).



Choice primarily determined by operating Mach number (MN), though may also be influenced by operating altitude, rate of climb, range, noise, cost, politics, etc.



Flight Regimes – Propeller Engines

• Propeller thrust is derived by addition of small velocity change to large mass of air so that hp increases rapidly with forward speed.

• At higher speeds hp suffers due to compressibility effects on pressure distributions on the blades.

• Limit for modern wide-chord props with variable sweep and slow rotation is about MN = 0.7.

- A400M has maximum MN of 0.72.
- For lower technology propellers, MN limit is about 0.65.
- Blade pitch adjustment enables high efficiencies over range of speeds.
- Usual preferred choice:
- Piston-prop for up to MN = 0.4.
- Turbo-prop for 0.4 < MN< 0.7.

Flight Regimes – Turbofans

- Obvious choice when normal flight speed is high subsonic (0.7 < MN < 0.9).
- Bypass ratio depends on application, compromise between:
- engine diameter & mass (low bpr)
- Typical bpr of 4 to 8 on long-range transport a/c.

• Also used on a/c with 0.5 < MN < 0.7 – relatively small size enables more compact a/c design, e.g. on executive jet class.

Flight Regimes – Low Bypass Engines

- For MN> 0.9, low bypass ratio (0.35 to 1.1) engines generally used.
- Mostly military applications (Concorde exception).
- Exhaust velocities up to 700 m/s (1100 m/s with afterburning).

Powerplant PerformanceRepresentation

- Require accurate representations of variations of
- *thrust* (T) and *specific fuel consumption* (sfc)with

- Flight speed, altitude & engine conditions.

• If available, if data and characteristics of known powerplant.

Thrust Representation – Turbojet & Bypass Engines

Flight Speed Effect

- Conveniently considered as one of three ranges:
- Low subsonic (MN < 0.4)
- High subsonic (0.4 < MN < 0.9)
- Transonic & supersonic (MN> 0.9)

Altitude Effect

• Up to 11 km altitude (i.e. in tropopause):

T ass where

 $s = \rho / \rho o = \rho / 1.225$

s = 0.6 (high bypass ratio) to 0.85 (turbojet)

• Above tropopause:

T as (i.e. s = 1)

Effect of Engine Operating Conditions

• Includes use of reheat (afterburning), operation at off-design conditions, non optimum intake and nozzle geometry, etc.

- Other 'installation' losses considered separately.
- All related to datum case (To)
- Sea-level ISA, static, dry (i.e. without reheat).
- For any given condition, may use:

$$T = \tau T$$

where: τ = factor based on flight speed, operating conditions, bypass ratio.

- For $0 < M_N < 0.9$ $\tau = F_T \left[K_{1T} + K_{2T}BPR + (K_{3T} + K_{4T}BPR) M_N \right] \sigma^2$
- For M_N> 0.9

 $\tau = F_{\tau} \left[K_{1\tau} + K_{2\tau} BPR + (K_{3\tau} + K_{4\tau} BPR) (M_{N} - 0.9) \right] \sigma'$

- F_τ is reheat factor
- For dry case (no reheat), F_τ = 1
- For reheat:

$$F_r = \left(\frac{T_w}{T_o}\right) / (1.32 + 0.062BPR)$$

where T_W/T_o = ratio of wet/dry sea-level ISA static thrust

sfc Representation Turbojet & Bypass Engines

- Same factors affect sfc as for thrust, i.e. speed, altitude, operating conditions and bypass ratio.
- Following representation may be used for dry cases:
 - $sfc = sfc'(1 0.15 BPR^{0.65})[1 + 0.28(1 + 0.063 BPR^{2})M_{N}]\sigma^{0.08}$
 - where:
 - sfc relates to particular design condition;
 - sfc' is factor determined from known design condition.

Thrust/Weight Ratio

- Generally defined as: $T/W_o \text{ or } T/(M_{og})$
- Ratio of thrust (based on sea-level, static, dry value) to weight (design take-off value).
- Along with wing loading (W_o/S or M_{og}/S), it is the most important parameter affecting aircraft performance.
- Optimisation of T/W_o and W_o/S forms a major part of aircraft design synthesis procedure.
- True T/W is clearly not constant:
- a/c weight varies during flight
- Engine thrust varies with velocity, altitude and operating conditions.
- For prop-driven a/c, data is often presented as power/weight (P/W) ratio instead,
- Though may be converted to equivalent T/W since $P = T \times V$.

• T/W & W/S are interconnected for many performance calculations, e.g. take-off distance (frequently critical design driver)

- Short take-off distance possible with:
- Large wing (low W/S), small engine (low T/W)
- Small wing (high W/S), big engine (high T/W)

• Usual procedure is to estimate T/W from historical data and then calculate W/S from it for critical design requirements, e.g. stall speed during landing approach, engine-out rate of climb, etc.

Engine location

The type of engine mounting and it's location play a major role in deciding the overall drag coefficient of the airplane. A conventional wing mounted engine is chosen as it facilitates periodic engine maintenance. This is important in airline industry where an unscheduled downtime could mean considerable loss to the company. The engines are attached to the lower side of the wing using pylons to reduce drag. The other reason for choosing a wing mounted engine is that the fuel is stored in the wing and this reduces the length of the fuel lines. From the data collection of similar airplanes, the engine location is fixed at 34% of the semi span.

C.G LOCATION AND c.g. TRAVEL

Wing location along length of fuselage

The longitudinal location of wing is decided based on the consideration that the c.g. of the entire airplane with full payload and fuel is around the quarter chord of the m.a.c of wing. For this purpose, the weights and the c.g locations of various components are tabulated. Then applying moment equilibrium about the nose of the airplane, the distance of the leading edge of root chord of the wing from the nose (Xle) is calculated to satisfy the aforesaid requirement. The steps to obtain Xle are given below.

As regards the c.g. locations of wing, horizontal tail and vertical tail it is assumed that the c.g. is at 40% of the respective m.a.c. The fuselage c.g. is taken to be at 42% of it's length. The engine c.g. location is taken to be at 40% of it's length. For this purpose the distance of the engine c.g. from the root chord is measured for various airplanes and a distance of 2 m is chosen. All other components (equipments, furnishings etc.) are assumed to have their combined c.g. location at 42% of the fuselage length. The tabulated values are given below. The weights of various components and the c.g. locations are given in table below.

Component	Weight (kgf)	c.g. location from nose (m)
Wing	5855.41	X _{le} +5.34
Fuselage	6606.60	13.86
Horizontal tail	1160.94	
Vertical tail	746.22	
Engine group	5659.19	
Nose wheel	362	
Main landing gear		
Fixed equipment total	+~	
Fuel		
Payload		
Gr		

C.G travel in critical cases

The movements of the c.g. under various loading conditions are examined below.

Full payload and no fuel

For the case of full payload and no fuel, the fuel contribution to the weight is not present. However, it has been assumed that the fuel tanks are located such that the c.g of the fuel is at the quarter chord of m.a.c. of wing. Since the c.g. of the entire airplane is also at the quarter chord of wing m.a.c., there is no shift in the c.g. when the fuel has been consumed. Hence, the C.G shift is 0%.

No payload and no fuel

For this case, the fuel as well as the payload contributions is not present. Since the c.g of payload is not at the c.g of the entire airplane, the c.g is bound to shift by a certain amount in this case. The moment calculations are performed and the new c.g location is obtained at 14.93 m from the nose. Therefore, the c.g shift: is 14.93 - 14.63 = 0.3 m i.e. 7.28 % of m.a.c.

No payload and full fuel

For this case, since there is no payload, the c.g shifts. On performing calculations, the new c.g. location is obtained at 14.84 m. Therefore, the c.g. shift is :14.84 - 14.63 = 0.21 m i.e. + 5.7%. Hence, the c.g shift is +5.17% of the m.a.c.

Payload distribution for 15% c.g travel

Sometimes the c.g. shift is calculated for hypothetical cases like (a) only half the pay load concentrated in the front half of the passenger cabin and (b) only half the pay load concentrated in the rear half of the passenger cabin. These cases result in large shift in c.g. Hence, an alternate strategy is suggested.

According to Ref.7, a total c.g shift of 15% is acceptable for commercial airplanes. To ensure this, as a first step the maximum payload that can be concentrated in the front portion of the passenger cabin is calculated such that a c.g shift of only 7.5% is obtained.

It is assumed that the percentage of payload is "x "and also the payload c.g of to be at x % of the passenger cabin length. Performing the c.g. calculations yields the value of x to be 90%.

As a second step, similar calculations are performed, such that the maximum payload that can be concentrated at the rear half of the passenger cabin resulting in a c.g shift of only 7.5 %. On performing the calculation, a value of 70% is obtained for x.

Hence, the c.g locations for various critical cases and payload distributions have been calculated.